

Table Top and Shaft Housing Assembly

| Item | Part No. | Description | Item | Part No. | Description |
|------|-----------|---------------------------------------|------|------------|---|
| 1 | 8181929 | 3/8-16 x 1", Gr.8 Skt. Hd. Cap Scr. | 31 | 8180047 | Motor V-Belt, 4L380 |
| 2 | 8181704 | Table Top Plate | | 85608496 | Motor V-Belt, 4L390 |
| 3 | 8182024 | Inflation Nozzle | 32 | 8182178 | 5/16-18, Hex. Whiz Lock Nut |
| 4 | 8182025 | 1/4" Steel Ball | 33 | 85609921 | Motor Mounting Bracket |
| 5 | 8182083 | 3/4" Jam Nut | 34 | 8143044 | Tinnerman Sq. Captive Nut 3/8-16 |
| 6 | 8184126EX | Adjustable Rim Clamp | 35 | 8184691 | Motor, Electric 115V |
| 7 | 81822501 | Adj. Clamp Plunger/Spring Assy. | | 81827321 | Motor, Electric 220V, 50Hz, 1ø |
| 8 | 8182248 | Carrier/Cover - Cylinder End | | 85609751 | Motor, Electric 115V, 60Hz, 2-speed (90x only) |
| 9 | 8101039 | 1/2" Lock Nut, Gr.5 | | 85610405 | Motor, Electric 220V, 50/60Hz, 2-speed (90x only) |
| 10 | 8182249 | Carrier/Cover - Clamp Adj. | | | |
| 11 | 85610388 | Pivot Link W/C | 36 | 8184562 | Motor Cable Assy, 4-wire w/plug, 115V |
| 12 | 8182279 | Adj. Clamp Link Bolt | | 8181511 | Motor Cable Assembly, 4-wire, 220V |
| 13 | 8181731 | Table Top Pivot Plate | | 85000632 | Motor Cable Assembly, 5-wire, 220V |
| 14 | 8183476 | ø1/4" x 3/4" Roll Pin | | 85610389 | Motor Cable Assembly, 2-speed, 115V |
| 15 | 8181733 | Pivot Block | | 85610438 | Motor Cable Assembly, 2-speed, 220V |
| 16 | 85610716 | 5/16-18 x 5/8" Flange Whiz-lock Scr. | 37 | 8181190 | Air Motor, Gast. 6AM |
| †17 | 8182613 | Table Top Cylinder Assembly | 38 | 85606398 | Exhaust Valve |
| 18 | 8182627 | 1-5/8" Dia. Cap Plug | 39 | 8181206 | 1/2" NPT Muffler |
| 19 | 85611050 | Screw-SHCS,M16x40,GR12.9 | 40 | 85607160 | 3-position Laminated Clamp Cover Plus w/Points for Blk |
| 20 | 8182979 | ø16mm Molded Washer | | 85607429 | 3-position Laminated Clamp Cover Plus w/o Points for Blk |
| 21 | 8181990 | Spider Assembly | | 85000768 | 3-position Laminated Clamp Cover Plus w/Points for Wht |
| 22 | 8182619 | Rotary Coupling Assembly | | 85600314 | 3-position Laminated Clamp Cover Plus w/o Points for Wht |
| 23 | 81819981 | Fitting-Ell,Pkg | 41 | 8560716108 | Laminated Clamp Plus Grip Blk (8 pk) |
| 24 | 8104844 | Fitting-1/8 NPTM X 1/4 Hose | | 8560716140 | Laminated Clamp Plus Grip Blk (40 pk) |
| 25 | 85606734 | Transmission Pulley (3-hole) | | 8500059408 | Grip-Clmp, Lmntd, Wht , 8/PKG |
| | 85607708 | Transmission Pulley (4-hole) | | 8500059440 | Grip-Clmp, Lmntd, Wht , 40/PKG |
| | 8181658 | Transmission Pulley (6-hole) | 42 | 850006102 | 1/4 x 1-1/4 x #10-24 Shoulder Screw |
| 26 | 8140567 | 1/2-13, Hex. Whiz-lock Nut | 43 | 85607159 | 3-position Laminated Clamp Plus |
| 27 | 8183156 | ø2" X ø2 3/4" x .010 Washer | **44 | 8183604 | Bootie Kit, Rim Clamp, Pkg of 10 |
| 28 | 85608497 | Transmission Kit | **45 | 85607787 | Grip Max Plus™, Laminated Clamps, Pkg. of 4 |
| 29 | 940084 | 5/16-18 x 1 1/4 Ser. Wash.Hd.Scr. | | 85607786 | Grip Max Plus™, Laminated Clamps (External Clamp Only), Pkg. of 4 |
| 30 | 8184674 | Motor Pulley (All except 90X) | 46 | 81826822 | #10-24 Rvsble Hex Lk Nut |
| | 85609750 | Motor Pulley (90X 2 speed motor ONLY) | 47 | 8301805 | #10 Washer |
| | | | 48 | 85609097 | Hole Plug (Table w/o Inflation Jets) |
| | | | 49 | 85610108 | Transmission Hole Plug |
| | | | 50 | 8560026401 | Manifold-1/4NPT 3X3/8 TBE |
| | | | 51 | 85610717 | Retainer Bracket |
| | | | 52 | 8106303 | Nut-Hex,3/8-16,LK,Whz,Znc |
| | | | 53 | 85611049 | Washer-5/8 M16 Lckng Pr |

†Cylinder Assemblies

**Accessory Item

