

BEAD APPLICATION SHEET

Large Truck/Commercial Truck & Motorhome Tires

TIRE SIZE	ESCO BEADS	TIRE SIZE	ESCO BEADS	TIRE SIZE	ESCO SIZE	TIRE SIZE	ESCO BEADS
14"		225/65R16	3 oz.	235/60R17	3 oz.	285/50R18	3 oz.
205/70 R14	3 oz.	245/65R16	3 oz.	255/60R17	4 oz.	375/50R18	4 oz.
215/70 R14	3 oz.	255/65R16	3 oz.	275/60R17	4 oz.	255/55R18	3 oz.
215/75 R14	3 oz.	305/65R16	4 oz.	285/60R17	4 oz.	275/55R18	3 oz.
15"		345/65R16	4 oz.	265/65R17	4 oz.	285/55R18	3 oz.
700R15	3 oz.	375/65R16	5 oz.	305/65R17	4 oz.	245/60R18	3 oz.
7.50R15	4 oz.	215/70R16	3 oz.	375/65R17	6 oz.	255/60R18	3 oz.
8.25R15	6 oz.	225/70R16	3 oz.	225/65R17	3 oz.	265/60R18	3 oz.
9R15	6 oz.	235/70R16	3 oz.	235/65R17	3 oz.	275/60R18	4 oz.
10R15	8 oz.	245/70R16	3 oz.	245/65R17	3 oz.	285/60R18	4 oz.
1000R15	8 oz.	255/70R16	4 oz.	255/65R17	3 oz.	325/60R18	4 oz.
225/60R15	3 oz.	265/70R16	3 oz.	245/70R17	6 oz.	375/60R18	6 oz.
325/60R15	3 oz.	275/70R16	4 oz.	255/70R17	6 oz.	395/60R18	6 oz.
245/65R15	3 oz.	305/70R16	3 oz.	265/70R17	4 oz.	275/65R18	4 oz.
235/70R15	3 oz.	315/70R16	4 oz.	275/70 R17	6 oz.	285/65R18	4 oz.
245/70R15	3 oz.	355/70R16	5 oz.	285/70R17	6 oz.	325/65R18	4 oz.
255/70R15	3 oz.	365/70R16	5 oz.	305/70R17	6 oz.	355/65R18	4 oz.
265/70R15	3 oz.	395/70R16	5 oz.	315/70R17	6 oz.	395/65R18	6 oz.
285/70R15	4 oz.	175/75R16	3 oz.	355/70R17	6 oz.	255/70R18	3 oz.
315/70R15	3 oz.	195/75R16	3 oz.	235/75R17	6 oz.	265/70R18	3 oz.
195/75R15	3 oz.	225/75R16	3 oz.	245/75R17	6 oz.	275/70R18	4 oz.
205/75R15	3 oz.	235/75R16	3 oz.	255/75R17	6 oz.	19"	
215/75R15	3 oz.	245/75R16	3 oz.	285/75R17	6 oz.	275/45R19	3 oz.
225/75R15	3 oz.	265/75R16	4 oz.	235/80R17	6 oz.	285/45R19	3 oz.
235/75R15	3 oz.	285/75R16	4 oz.	17.5"		255/50R19	3 oz.
245/75R15	3 oz.	315/75R16	4 oz.	8R17.5	4 oz.	255/55R19	3 oz.
255/75R15	3 oz.	295/75R16	4 oz.	8.5R17.5	6 oz.	19.5"	
265/75R15	3 oz.	205/80R16	3 oz.	9 R17.5	6 oz.	8R19.5	8 oz.
215/80R15	3 oz.	325/80R16	4 oz.	9.5R17.5	6 oz.	9R19.5	8 oz.
15.5"		215/85R16	3 oz.	10R17.5	8 oz.	18R19.5	13 oz.
185/70R15.5	3 oz.	225/85R16	3 oz.	11R17.5	8 oz.	425/44 R19.5	14 oz.
16"		235/85R16	3 oz.	195/60R17.5	3 oz.	445/45 R19.5	12 oz.
6.5R16	4 oz.	245/85R16	3 oz.	205/60R17.5	8 oz.	435/50 R19.5	10 oz.
7.50R16	3 oz.	255/85R16	4 oz.	225/60R17.5	3 oz.	385/65R19.5	13 oz.
8.25R16	6 oz.	265/85R16	4 oz.	195/70R17.5	4 oz.	445/65R19.5	16 oz.
9.00 R16	6 oz.	275/85R16	4 oz.	215/70R17.5	4 oz.	225/70R19.5	6 oz.
11R16	10 oz.	16.5"		235/70R17.5	4 oz.	245/70R19.5	8 oz.
245/50R16	3 oz.	8R16.5	3 oz.	245/70R17.5	5 oz.	265/70R19.5	8 oz.
255/55R16	3 oz.	8.75R16.5	3 oz.	265/70R17.5	5 oz.	275/70R19.5	8 oz.
315/55R16	3 oz.	9.50R16.5	4 oz.	205/75R17.5	6 oz.	285/70R19.5	8 oz.
345/55R16	3 oz.	10R16.5	6 oz.	215/75R17.5	4 oz.	305/70R19.5	10 oz.
355/55R16	3 oz.	12R16.5	8 oz.	225/75R17.5	4 oz.	285/75R19.5	10 oz.
375/55R16	4 oz.	17"		235/75R17.5	6 oz.	280/75R19.5	8 oz.
215/60R16	3 oz.	255/50R17	3 oz.	245/75R17.5	6 oz.		
225/60R16	3 oz.	225/55R17	3 oz.	205/80R17.5	4 oz.		
235/60R16	3 oz.	255/55R17	3 oz.	225/80R17.5	4 oz.		
285/60R16	3 oz.	275/55R17	3 oz.	225/90R17.5	6 oz.		
195/65R16	3 oz.	345/55R17	3 oz.	18"			
215/65R16	3 oz.	225/60R17	3 oz.	7.50R18	8 oz.		



BEAD APPLICATION SHEET

Large Truck/Commercial Truck & Motorhome Tires

TIRE SIZE	ESCO BEADS	TIRE SIZE	ESCO BEADS	TIRE SIZE	ESCO SIZE	TIRE SIZE	ESCO BEADS		
20"		18R22.5	10 oz. (2)*	275/80R24.5	10 oz.	36/16.50R16.5	8 oz.		
7.50R20	8 oz.	275/50R22.5	10 oz.	295/80R24.5	13 oz.	40/17B16.5	10 oz.		
8.25R20	8 oz.	445/50R22.5	16 oz.	OFF-ROAD		40/15.50B16.5	10 oz.		
9.00R20	10 oz.	385/55R22.5	12 oz.	14"		44/18.50B16.5	13 oz.		
10.00R2	10 oz.	445/55R22.5	16 oz.	27/8.50R14	3 oz.	17"			
11.00R20	13 oz.	455/55R22.5	16 oz.	15"		33/12.50R17	6 oz.		
12.00R20	14 oz.	285/60R22.5	8 oz.	29/9.50R15	4 oz.	35/12.50R17	6 oz.		
12.5R20	12 oz.	295/60R22.5	10 oz.	30/9.50R15	3 oz.	37/12.50R17	8 oz.		
13/80R20	13 oz.	305/60R22.5	10 oz.	33/9.50R15	4 oz.	37/13.50R17	10 oz.		
14/80R20	16 oz.	315/60R22.5	13 oz.	31/10.50R15	4 oz.	40/13.50R17	10 oz.		
14.00R20	16 oz.	365/65R22.5	12 oz.	33/10.50R15	6 oz.	18"			
315/35R20	4 oz.	385/65R22.5	16 oz.	31/11.50R15	4 oz.	35/12.50R18	6 oz.		
275/40R20	4 oz.	385/65R22.5 J	14 oz.	32/11.50R15	6 oz.	37/12.50R18	8 oz.		
325/45R20	4 oz.	425/65R22.5	10 oz. (2)*	31/12.50R15	4 oz.	20"			
255/50R20	3 oz.	425/65 R22.5 L	16 oz.	32/12.50R15	6 oz.	35/12.50R20	6 oz.		
285/50R20	3 oz.	445/65R22.5	10 oz. (2)*	33/12.50R15	6 oz.	37/12.50R20	8 oz.		
305/50R20	4 oz.	445/65 R22.5 L	20 oz.	35/12.50R15	6 oz.	DISCLAIMER: This list is not a complete list of all of the possible tire/rim configurations. For more information about what ESCO Balancing Bead Size would be best for your tire size please contact an ESCO customer service representative. (2) *Two Bags			
325/50R20	4 oz.	235/70R22.5	6 oz.	36/12.50R15	8 oz.				
355/50R20	4 oz.	255/70R22.5	8 oz.	37/12.50R15	6 oz.				
275/55R20	3 oz.	265/70R22.5	8 oz.	35/13.50R15	8 oz.				
285/55R20	3 oz.	275/70R22.5	10 oz.	31/14.50R15	6 oz.				
275/60R20	4 oz.	305/70R22.5	10 oz.	33/14.50R15	6 oz.				
325/60R20	4 oz.	315/70R22.5	13 oz.	36/14.50R15	10 oz.				
355/60R20	5 oz.	365/70R22.5	13 oz.	38/15.50R15	8 oz.				
275/65R20	4 oz.	245/75R22.5	8 oz.	33/16.50R15	6 oz.				
325/75R20	6 oz.	265/75R22.5	10 oz.	36/16.50R15	8 oz.				
365/80R20	16 oz.	285/75R22.5	10 oz.	40/17B15	10 oz.				
395/80R20	10 oz.	295/75R22.5	13 oz.	44/18.50R15	13 oz.				
20.5"		315/75R22.5	13 oz.	16"				Model #	Balancing Compound
525/65R	10 oz. (2)*	345/75R22.5	13 oz.	32/9.50R16	6 oz.			20462C	8 ounce bag
615/65R20.5	10 oz. (2)*	350/75R22.5	16 oz.	35/10.50R16	6 oz.			20463C	10 ounce bag
22"		235/80R22.5	6 oz.	31/12.50R16	6 oz.			20464C	13 ounce bag
10.00R22	13 oz.	255/80R22.5	8 oz.	32/12.50R16	6 oz.			20465C	16 ounce bag
11.00R22	13 oz.	275/80R22.5	10 oz.	33/12.50R16	6 oz.			20466C	17.6 lbs.
285/35R22	3 oz.	295/80R22.5	13 oz.	34/12.50R16	6 oz.	20467C	2 ounce bag		
305/40R22	4 oz.	315/80R22.5	16 oz.	35/12.50R16	6 oz.	20468C	3 ounce bag		
305/45R22	4 oz.	365/80R2	16 oz.	36/12.50R16	8 oz.	20469C	4 ounce bag		
325/50R22	4 oz.	24"		37/12.50R16	8 oz.	20470C	6 ounce bag		
325/55R22	5 oz.	11.00R24	13 oz.	33/14.50R16	8 oz.	PROPER INSTALLATION: 1. Check application chart for the correct amount of beads to install. 2. Clean inside of rim and tire using lubricant sparingly. 3. Open outer package and drop the inner package into tire. 4. Use dry air to inflate tire. 5. Install Valve Core.			
335/55R22	5 oz.	12.00R24	16 oz.	36/14.50R16	10 oz.				
22.5"		14.00R24	10 oz. (2)*	38/15.50R16	10 oz.				
9R22.5	8 oz.	325/45R24	4 oz.	16.5"					
10R22.5	10 oz.	445/70R2	10 oz. (2)*	31/10.50R16.5	4 oz.				
11R22.5	10 oz.	495/70R24	16 oz.	33/12.50R16.5	6 oz.				
11/70R22.5	10 oz.	24.5"		35/12.50R16.5	6 oz.				
12R22.5	13 oz.	11R24.5	10 oz.	37/12.50R16.5	6 oz.				
13R22.5	16 oz.	12R24.5	13 oz.	33/14.50R16.5	8 oz.				
15R22.5	16 oz.	285/75R24.5	10 oz.	35/14.50R16.5	8 oz.				
16R22.5	10 oz. (2)*	305/75R24.5	13 oz.	38/15.50R16.5	8 oz.				
16.5R22.5	10 oz. (2)*	315/75R24.5	10 oz.	33/16.50R16.5	8 oz.				